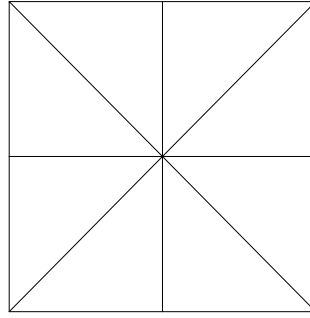
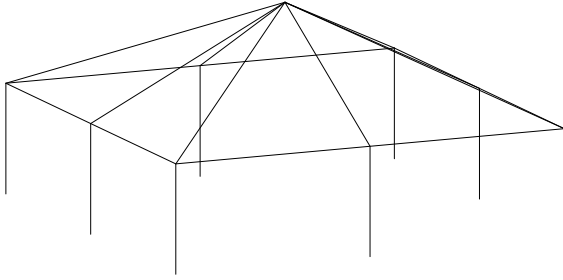


20x20 INSTRUCTIONS



1. Lay out four (4) corner fittings, four (4) tee fittings, and eight (8) (white 9'4") spreader pipe and form perimeter frame. Assemble and insert J pin.
2. Put one (1) 8 way crown fitting in center of frame with high arms facing corners.
3. Insert one (1) (red 14'4") hip rafter into corner fitting and J pin. Then insert opposite end of hip rafter into 8 way crown fitting and J pin.
4. Insert one (1) (green 10'6") rafter into 8 way crown fitting adjacent to previous rafter and J pin. Then insert opposite end of rafter into tee fitting and insert J pin.
5. Continuing either clockwise or counterclockwise around frame, insert pipe into 8way crown fitting first.
6. Place canopy over frame and pull tight. Secure canopy to frame with buckles straps. Tighten corner buckles first.
7. Raise one side of canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert J pin.
8. Repeat step 7 for opposite side of canopy.
9. Insert all remaining legs into tee fittings and insert J pin.
10. The canopy and frame can now be tied down. Caution, tie down only at corner or tee fittings. Do not tie to spreader pipe as they may bend.